



- NOTES
- 1) All dimensions are in mm
  - 2) Denote weld preparation number
  - 3) Denote material item
  - 4) Pressure parts material or component directly welded on pressure parts with material test report (Type 3.1 EN-10204)
  - 5) Materials for non pressure parts materials with certificate of conformity (type 2.2 EN-10204)
  - 6) Denote welding to be done in yard
  - 7) All welds not specified shall have a throat dimension equal to 7/10 of minimum thickness to be welded and shall be continuous
  - 8) Pipe flanges and flanged fittings according to ASME B16.5-2013 Edition
  - 9) Denote welding in Pensotti workshop